



Deluxe Welding Tool Chest

Item# 164782

OPERATOR'S MANUAL



Read carefully and understand RULES FOR SAFE OPERATION and instructions before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

Deluxe Welding Tool Chest
Item# 164782
Operation Instructions

For technical questions and replacement parts, please call 1-800-222-5381.

Thank you very much for choosing a NORTHERN TOOL + EQUIPMENT CO., product. For future reference, please complete the owner's record below:

Model: _____ Purchase Date: _____

Save the receipt, warranty information and this owner's manual. It is important that you read the entire manual to become familiar with this product before using it.

This cart is designed for certain applications only. Northern Tool + Equipment strongly recommends that this cart not be modified and/or used for any application other than that for which it was designed. If you have questions relative to a particular application, DO NOT use the cart before you contact Northern Tool + Equipment to determine if it can be performed on the product.

Before using this cart, please read the following instructions carefully.

SAVE THIS MANUAL

You will need this manual for the safety warnings and precautions, assembly (if any), operating, inspection, maintenance and cleaning procedures, parts list and assembly diagram. Keep your receipt and this manual in a safe and dry place for future reference.

Please read and save these instructions. Read through this owner's manual carefully before using product. Protect yourself and others by observing all safety information, warnings, and cautions. Failure to comply with instructions could result in personal injury and/or damage to product or property. Please retain instructions for future reference.

Deluxe Welding Tool Chest

Description

The deluxe welding tool chest is with 4 drawers 9" for helmet and other tools, 6" for grinders and 3" for welding tools and 1" for MIG gun and other consumable torch parts. 33.5" high for easy view of weld controls and 17.6" wide for stability. Top shelf area is 14.2" X 20". 7" rear wheels, two front locking casters, dual cylinder chains. Holds gas cylinders up to 7 1/2" diameter. Maximum loading capacity is 150Lbs. It is an ideal for keeping all your welding gear clean and in one place.



Specifications

Description	Specifications
Product Dimension	33.5" X 17.6" X 33.5"
Packing dimension	22.5" X 16.7" X 31.3"
Weight	90 Lbs
Loading capacity	150 Lbs

Removing from carton

- 1.1. Remove cart pieces from carton, bags or Styrofoam.
- 1.2. Check the contents with parts list on page 3.

Assembly

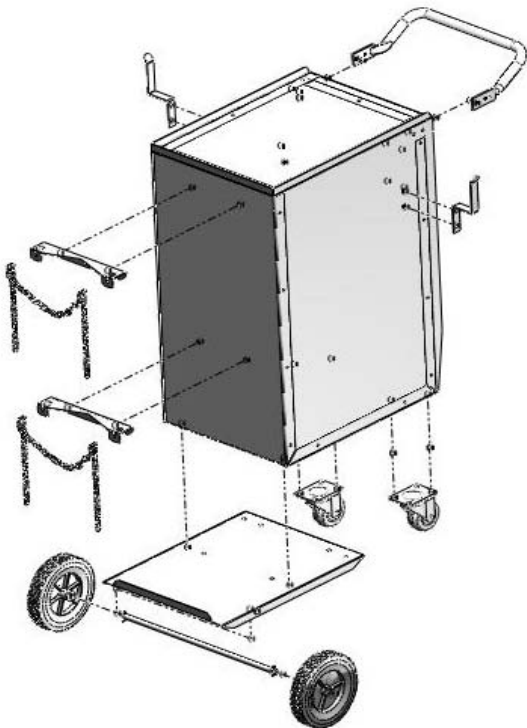
See parts list for descriptions, pages 3.

- 1) Remove the packing carton, remove the foam from both sides.
- 2) Remove the accessories from the drawer and then close it.
- 3) Put the tool box on the foam and begin to assemble:
 - a. Locking casters
 - b. Bottom plate
 - c. Axle
 - d. Wheels (Set up the tool box and lock the casters)
 - e. Handle
 - f. Bracket
 - g. Gas bottle rack

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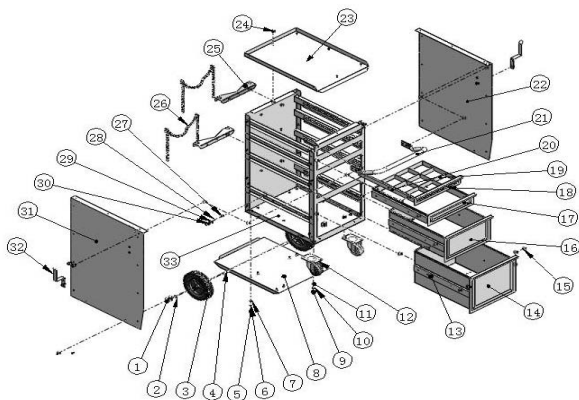
Operation

1. The cart should be placed on a flat surface to prevent the cart from moving during assembly.
2. Do not remove parts from the cart while it is moving.



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Repair Parts List



Reference number	Description	Part number	Qty
1	Cotter Pin	2.06.21.102	2
2	Washer	2.06.17.020	2
3	Wheel	2.05.07.702	2
4	Axle	1.1.03.01.0081	1
5	Hex Bolt	2.06.01.922	20
6	Spring Washer	2.06.18.016	20
7	Washer	2.06.17.017	20
8	Bottom	1.1.01.04.0306	1
9	Hex Bolt	2.06.01.935	8
10	Spring Washer	2.06.18.017	8

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11	Washer	2.06.17.018	8
12	Caster	2.05.07.321	2
13	3 Drawer Slide	2.08.07.111	3 sets
14	Drawer 4	1.1.02.01.1942	1
15	Nut	2.06.14.407	22
16	Drawer 3	1.1.02.01.1941	1
17	Drawer 2	1.1.02.01.1940	1
18	Drawer 1	1.1.02.01.1939	1
19	Drawer divider	1.1.02.01.1943	1
20	2 Drawer Slide	2.08.07.112	1 set
21	Handle	1.1.02.01.1944	1
22	Right Side Plate	1.1.01.02.0330	1
23	Top	1.1.01.01.0293	1
24	Self-tapping Screw	2.06.03.505	29
25	Gas Rack	1.1.01.04.0304	2
26	Chain	2.01.29.020	2
27	Screw	2.06.08.616	46
28	Washer	2.06.17.015	46
29	Spring Washer	2.06.18.014	46
30	Hex Bolt	2.06.14.642	24
31	Left Side Plate	1.1.01.02.0331	1
32	Bracket	1.1.02.01.1945	2
33	Box	1.1.01.04.0302	1

Warranty

Northern Tool + Equipment

Effective Jun 1, 2010

Limited Warranty

This warranty applies to the original purchaser and is subject to the terms and conditions listed below. This Limited Warranty is for new equipment sold after the above date, providing coverage for defects in material and workmanship at the time it is shipped from the factory.

Limited to the warranty periods listed below, Northern Tool + Equipment will repair or replace the item under warranty that fails due to defects in material and workmanship. Northern Tool + Equipment must be notified within 30 days of the failure, so as to provide instructions on how to proceed with the repair of your welder and warranty claim processing. Warranty period begins at the time the welder is purchased from Northern Tool + Equipment.

Warranty Periods

One year limited warranty

Northern Tool + Equipment Co.
2800 Southcross Drive West
PO Box 1219
Burnsville MN 55337